

SERVICE



LETTER

Service Letter No. 509

June 24, 1968

<u>Subject:</u>	Pneumatic Pump Air Inlet Relocation
<u>Models Affected:</u>	PA-31 Navajo
<u>Serial Numbers Affected:</u>	31-2, 31-3, 31-5 to 31-85 incl., 31-87 to 31-108 incl., 31-110 to 31-125 incl., 31-127 to 31-227 incl., 31-229
<u>Compliance Time:</u>	Recommended at the next 100 hour inspection
<u>Purpose:</u>	To provide an improved location for the pneumatic pump air inlet.
<u>Instructions:</u>	Contained in Kit 760 200
<u>Material Required:</u>	Kit 760 200 - Pneumatic Pump Air Inlet Relocation
<u>Availability of Parts:</u>	Piper Dealer
<u>Material Allowance:</u>	Kit 760 200 - (Comply with Warranty and Credit Claim Procedure)
<u>Material Allowance Termination Date:</u>	December 31, 1968
<u>Disposition of Replaced Parts:</u>	Comply with Warranty and Credit Claim Procedure